

ITEM	QTY -041	QTY -042	P/N	DESCRIPTION
	X		D2803-041	BRACKET ASSY
		X	D2803-042	BRACKET ASSY
1	1		D2803-1	STA 84 BRACKET
2		1	D2803-2	STA 84 BRACKET
3	1		D2805-1	STOP
4		1	D2805-2	STOP
5	1	1	D2809	SPACER
6	4	4	D3672-15	PHENOLIC WASHER
7	2	2	AN3C16A	BOLT
8	2	2	MS21043-3	NUT, SELF-LOCKING

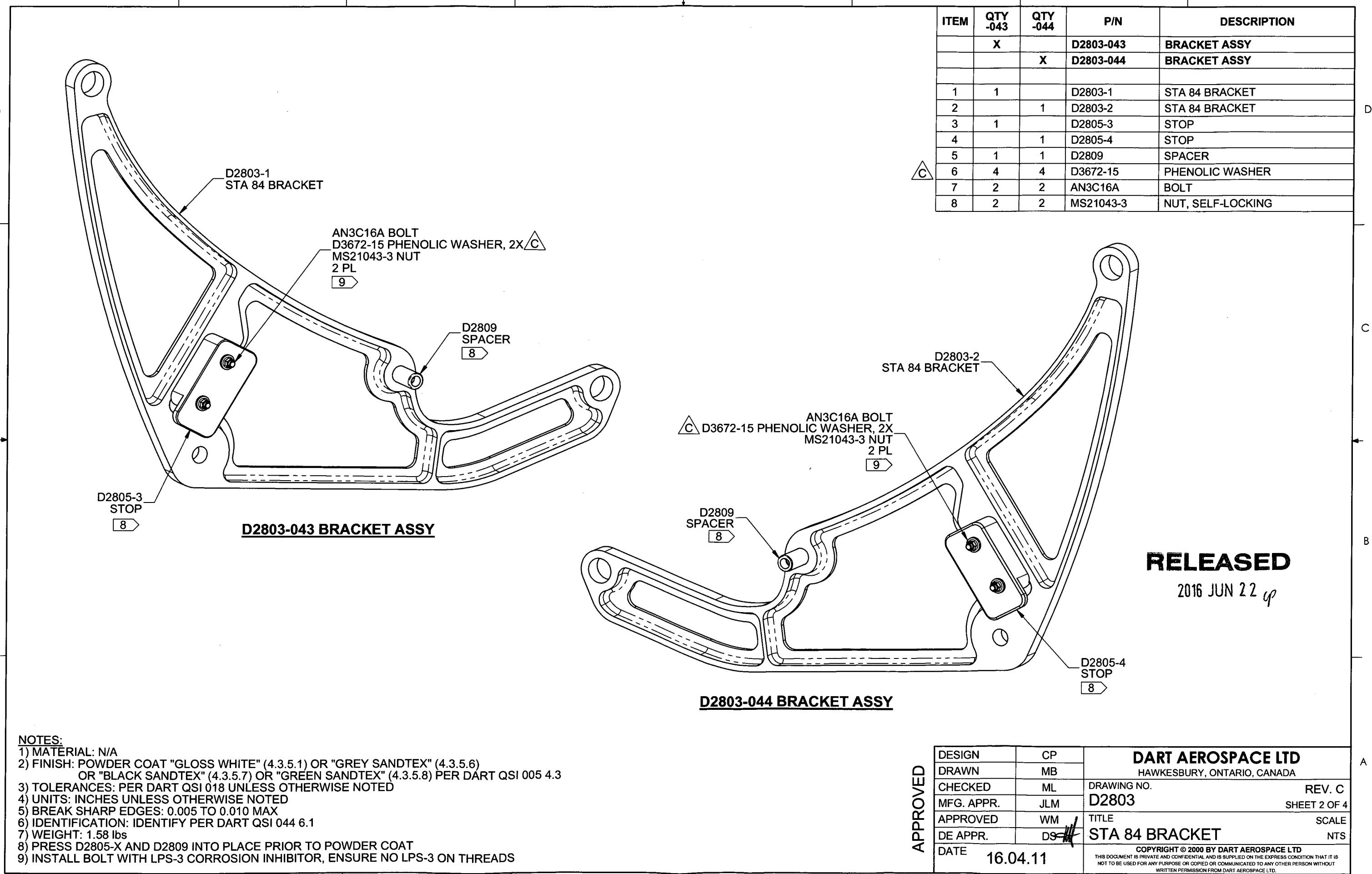
**NOTES:**

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT "GLOSS WHITE" (4.3.5.1) OR "GREY SANTEX" (4.3.5.6)  
OR "BLACK SANTEX" (4.3.5.7) OR "GREEN SANTEX" (4.3.5.8) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
- 7) WEIGHT: 1.58 lbs
- 8) PRESS D2805-X AND D2809 INTO PLACE PRIOR TO POWDER COAT
- 9) INSTALL BOLT WITH LPS-3 CORROSION INHIBITOR, ENSURE NO LPS-3 ON THREADS

APPROVED	DESIGN	CP	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA
	DRAWN	MB	
	CHECKED	ML	DRAWING NO. <b>D2803</b>
	MFG. APPR.	JLM	REV. C SHEET 1 OF 4
	APPROVED	WM	TITLE <b>STA 84 BRACKET</b>
	DE APPR.	DS	SCALE NTS
	DATE	16.04.11	COPYRIGHT © 2000 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

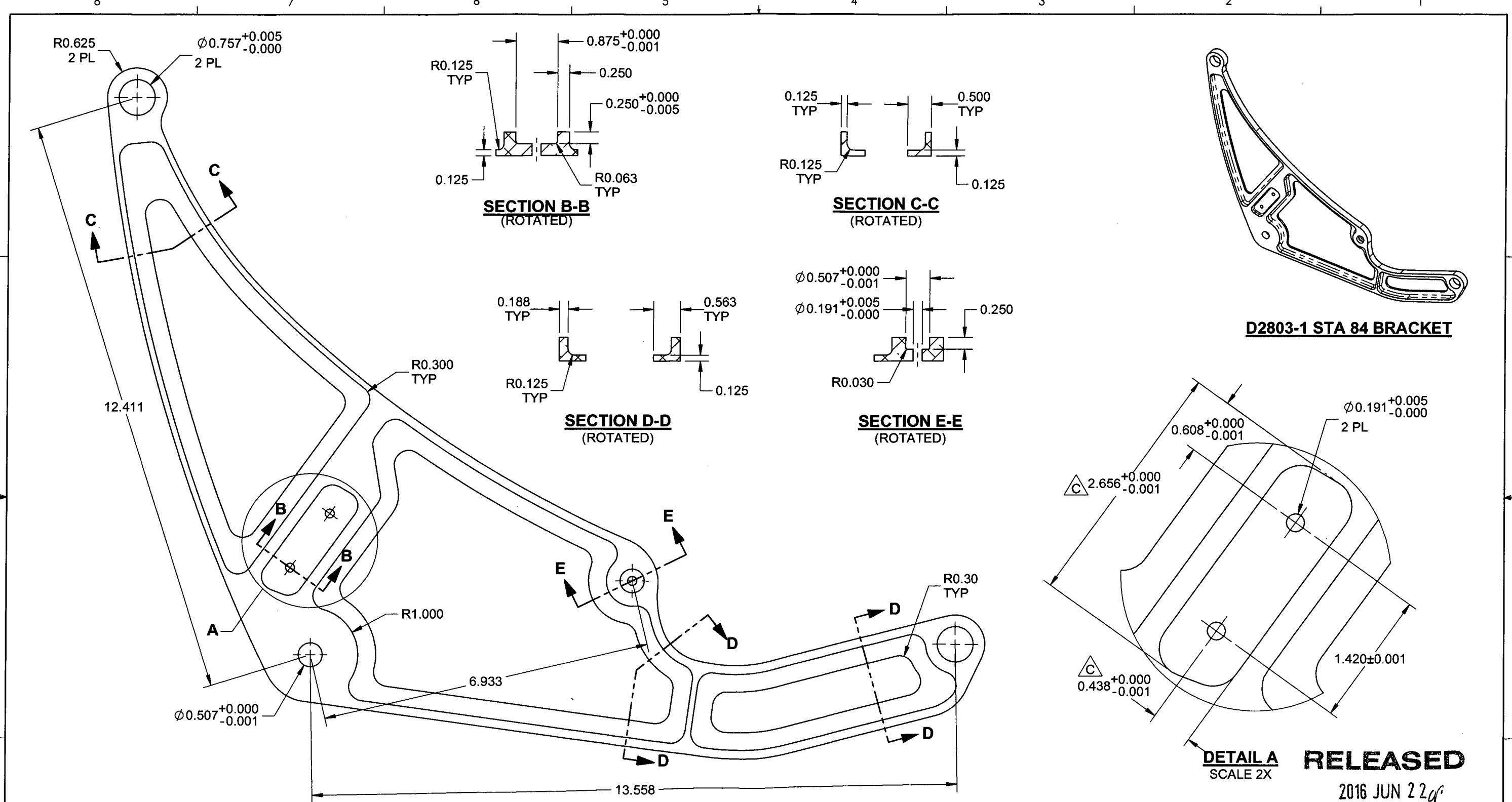
**RELEASED**  
2016 JUN 22  
ECN 16-61

8 7 6 5 4 3 2 1



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DESIGN	CP	<b>DART AEROSPACE LTD</b>			
DRAWN	MB	HAWKESBURY, ONTARIO, CANADA			
CHECKED	ML	DRAWING NO.			
MFG. APPR.	JLM	REV. C			
APPROVED	WM	D2803			
DE APPR.	DS	SHEET 2 OF 4			
TITLE		SCALE			
STA 84 BRACKET		NTS			
DATE		16.04.11			
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**NOTES:**

- 1) MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221 REF. DART SPEC. M6061T6B
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: R0.030 TO 0.063 ON ALL EDGES
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 1.22 lbs
- 8) MACHINE PER PART FILE D2803\_REV.C.SLDPRT

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DRAWN	MB	HAWKESBURY, ONTARIO, CANADA	
CHECKED	ML	DRAWING NO.	
MFG. APPR.	JLM	REV. C	D2803
APPROVED	WM	SHEET 3 OF 4	TITLE
DE APPR.	DS	SCALE	STA 84 BRACKET
DATE	16.04.11	NTS	

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